

LNS 165

CLASSIFICATION

AWS A5.23	ENi5	A-Nr	10
ISO 14171-A	SZ	F-Nr	6
		9606 FM	2

GENERAL DESCRIPTION

Nickel and Molybdenum alloyed wire to reach both high yield/ tensile properties and good impact toughness at low temperatures

Optimum results obtained with the multipass technique

APPROVALS

	TÜV	ABS	DNV	LRS
P240	X	X	X	X

CHEMICAL COMPOSITION (W%), TYPICAL, WIRE

C	Mn	Si	Ni	Mo
0.08	1.4	0.20	1.0	0.2

PACKAGING AND AVAILABLE SIZES

Diameter (mm)	2.0	2.4	3.2	4.0	4.8
25 kg stein basket B415+VCI	X	X	X	X	X
100 kg stein basket B785				X	
400 kg Speed Feed® Drum			X		
1000 kg Accutrak® Drum				X	

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All information in this data sheet is accurate to the best of our knowledge at the time of printing. Please refer to www.lincolnelectric.eu for any updated information. Fumes: Safety Data Sheets (SDS) are available on our website.